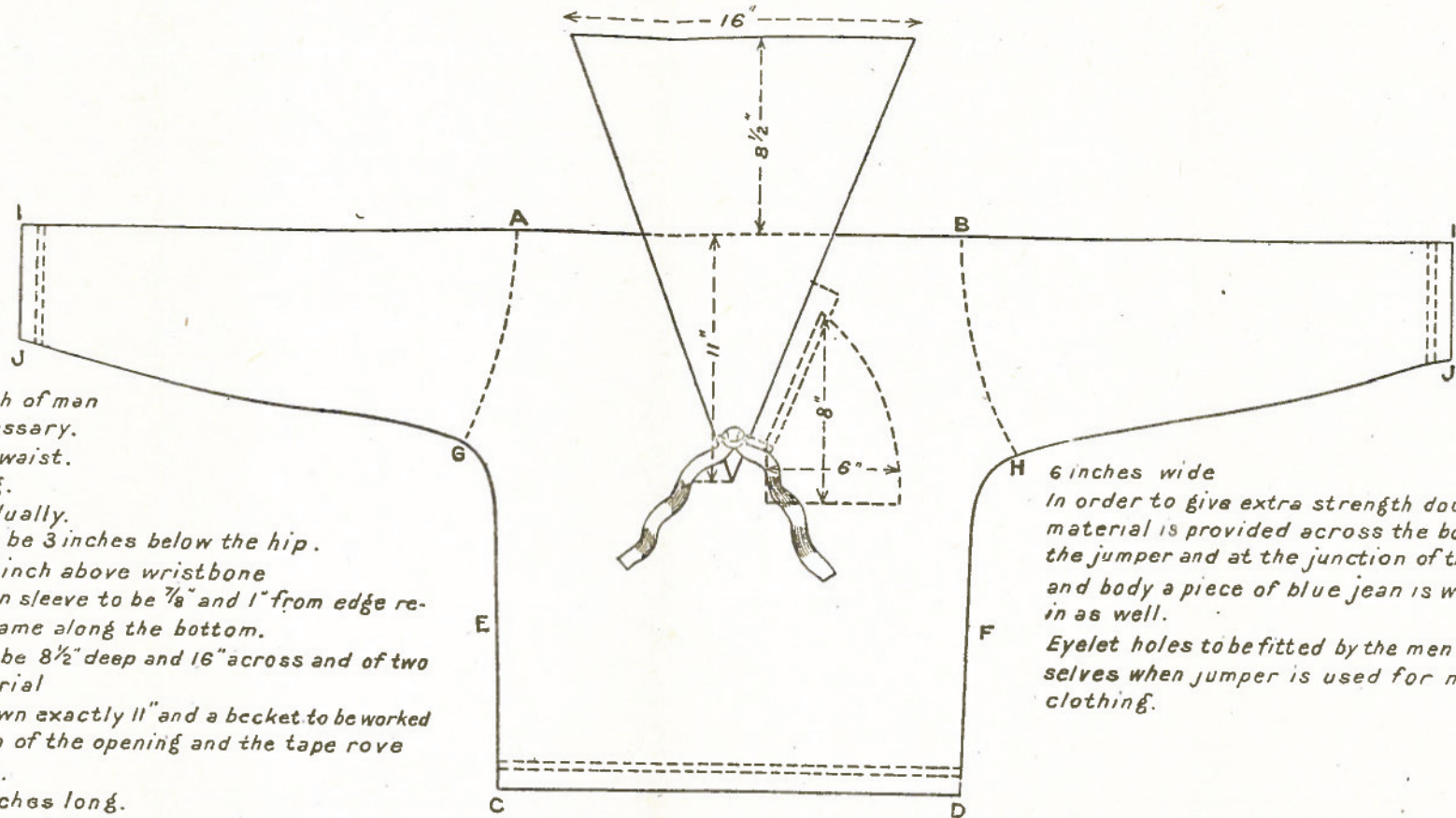


SERGE JUMPER WITHOUT CUFFS.



- A B According to breadth of man
 A.G. B.H 10" or larger if necessary.
 C.D.E.F Fairly tight round waist.
 I.J. Fairly tight fitting.
 G.E.H.F. To be roached gradually.
 Length of Jumper to be 3 inches below the hip.
 Sleeve to reach to 1 inch above wristbone
 Rows of stitching on sleeve to be $\frac{7}{8}$ " and 1" from edge respectively and the same along the bottom.
 Plain serge collar to be 8 1/2" deep and 16" across and of two thicknesses of material
 Jumper to be cut down exactly 11" and a becket to be worked 1" up from the bottom of the opening and the tape rove through the becket.
 The tape to be 23 inches long.
 Pocket to be inside on left breast, stayed with blue jean, size of pocket to be 8 inches by 6 inches: opening to be

H 6 inches wide
 In order to give extra strength double material is provided across the body of the jumper and at the junction of the collar and body a piece of blue jean is worked in as well.
 Eyelet holes to be fitted by the men themselves when jumper is used for night clothing.